

FS6140GF

Advanced Glass Fiber Filled PA6 Material offering excellent mechanical and thermal properties

Key Features:

- > Excellent rigidity and strength
- > Outstanding high temperature performance
- > Tensile strength exceeding most polyamides
- > High material reusability

Example Applications:

- > End-use part in high-temperature environment such as engine bay parts
- > Housings & fixtures
- > Great alternative for CNC & injection molding

13.6 KJ/m²

[Technical Data]

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General Properties	Bulk Density	0.63 g/cm ³
	Part Density	1.41 g/cm ³
	Color	Black
Thermal Properties	Melting Point (10°C/min) ISO 11357-1:2020	224 °C
	Heat Deflection Temp(HDT) @1.8 MPa ISO 78-1:2020	203 °C
	Heat Deflection Temp(HDT) @0.45 MPa ISO 78-1:2020	219 °C
Mechanical Properties	Tensile Strength ISO 527-1:2019	77 MPa
	Tensile Modulus ISO 527-1:2019	6585 MPa
	Elongation at Break ISO 527-1:2018	1.7%
	Flexural Strength ISO 178:2019	130 MPa
	Flexural Modulus ISO 178:2019	6266 MPa
	Izod Impact Strength (notched) ISO 180:2019	4.2 KJ/m ²

Izod Impact Strength (unnotched) ISO 180:2019

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