

FS191M

Compact, Versatile Metal Additive Manufacturing System

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COMPACT & VERSATILE SOLUTIONS

The FS191M offers a $\phi 195 \times 220$ mm (6.57L) build cylinder size with a powerful 500W fiber laser, making it ideal for pilot projects and small-batch production. For R&D, an optional $\phi 80 \times 90$ mm build platform reduces material costs and increases flexibility. Users can seamlessly switch between platforms for validation and production. With a compact 0.88m² footprint, it fits conveniently into office environments for versatile deployment.

COST-EFFECTIVE PERFORMANCE

The FS191M delivers precision and efficiency with key features like a high-precision F-Theta lens, integrated filtration, real-time in-chamber monitoring, innovative recoater design, and advanced control card. Its open parameter strategy allows full customization, making it a flexible choice for various industries.

ADVANCED TECHNOLOGIES FOR R&D

Designed for research-driven applications, the FS191M offers high precision and success rates with unique add-on modules and capabilities like SRS (Support Reduction System), high-resolution melt pool monitoring, 3D structured light monitoring, laser beam shaping, and a high-temperature build plate.

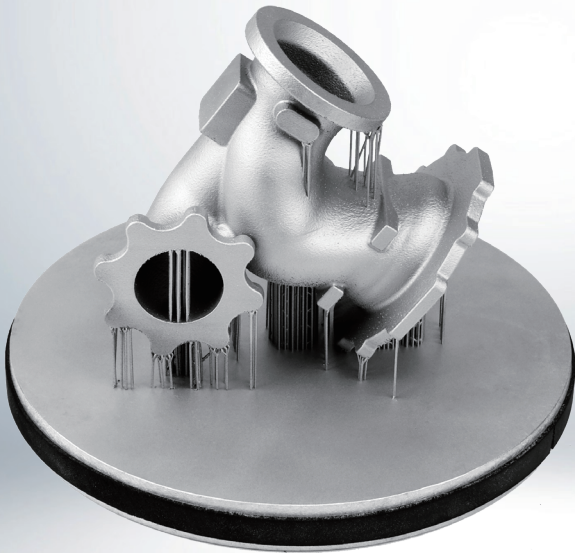


FARSOON FS191M

TECHNICAL DATA		FS191M
External Dimensions (L×W×H)	1100×800×2000 mm (43.3×31.5×78.7 in)	
Build Cylinder Size (L×W×H) (Height incl. build plate.)	Φ195×220 mm (Φ7.68×8.66 in) (Φ80×90mm small cylinder optional)	
Effective Build Size ¹ (L×W×H) (Height incl. build plate.)	Φ191×220 mm (Φ7.52×8.66 in) (Φ78×90mm small cylinder optional)	
Net Weight	Approx.600 kg (1322.8 lb)	
Layer Thickness	0.02mm~0.1mm (0.0008-0.0039 in)	
Scanning Speed	Max. 10m/s (32.8 ft/s)	
Laser Type	Fiber laser, 1×500W	
Scanner	F theta lenses	
Inert Gas Protection	Argon/Nitrogen	
Average Inert Gas Consumption in Process	1-5 L / min	
Operating System	64 bit Windows 10	
Comprehensive Software	BuildStar, MakeStar®	
Key Software Features	Open machine key parameters, real-time build parameter modification, three-dimensional visualization, diagnostic functions	
Data File Format	STL	
Power Supply	EUR/China: 220V±10%, 1~/N/PE, 50Hz, 25A US: transformer sold with machine	
Operating Ambient Temperature	22-28°C (71.6-82.4°F)	
Materials ²	316L, Ti6Al4V, AlSi10Mg, Maraging Steel Grade 300, more materials to come	

1 Customizable build cylinder size (<195mm). The functional build volume depends on the parts/materials.
2 Some functions are required for active metal material printing, please contact your sales manager for details.

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Pump (SRS & Beam Shaping Technology)
MATERIAL: AlSi10Mg
SYSTEM: FS191M